

# 2020 | BOBST AMBITION 76 A1



USED PACKAGING MACHINES



■■■■: 2020



FOLDER-GLUERS



CUBE adjusting system Carton board: max 800 g/m<sup>2</sup> Corrugated flute type: N, E, F Speed: 20 to 300 m/min Inching speed: 20 m/min Box sizes: Straight line "C": 126 to 760 mm Straight line "E": 60 to 800 mm Straight line "L": 60 to 385 mm Crash-lock bottom "C" (2): 146 to 760 mm Crash-lock bottom "L": 70 to 385 mm FEEDER Total length: 610 mm 6 Feed conveyors with 30 mm wide belt with 4 built-in mechanical vibrators 1 Thickness gauge with lateral and lengthwise setting and upper introduction rollers 1 Additional thickness gauge with lateral and lengthwise setting and upper introduction rollers 2 Side guides in two parts Asymmetrical and adjustable in length Max. pile height: 350 mm. 1 set of rear guides for blank support 1 Motor controlled by frequency variator to drive the feed belts and to put in or out of operation PREBREAKER SECTION total length: 2300 mm. 1 lower left conveyor with 43 mm wide belt 1 Lower right conveyor with 25 mm wide belt 1 Set of upper conveyors with 25 mm wide belts and lifting device 1 Left-hand prebreaker without belt with built-in pressing device Adjustable through eccentric Max. width of the glue flap: 30 mm 1 Reopening guide 1 Right-hand prebreaker with 30 mm belt width Including a system to set the prebreaking angle 1 Lower central supporting guide GLUING UNIT 1 Lower left-hand gluing unit with wheel and double scraper 1 HHS gluing system with 2 nozzles, upgradeable up to 4 1 Removable glue basin 1 Upper guide with pressure roller 1 Refill bottle Additional options installed (with factory no.): A-012 Delivery, extended version B-012 Device for crash-lock bottom boxes without prebreaking of 3rd crease B-060 Device for sleeves and



- Carton board : 800 g/m<sup>2</sup>
- Sheet size (max in mm): 760 mm
- Sheet size ( minimum in mm ): 126 mm

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+34 682 639 187



info@machinex.com



MACHINEX

Improves the feeding of blanks which are sticking to each other  
EA-025 Blank suction device EA-030 Rotary brushes F-020 Long  
upper right conveyor outlet G-001 Minimum folding device G-  
015 Central conveyors J-001 Infeed device left and right Infeed  
device with 30 mm belt width J-010 Upper pressure belt J-014  
Additional upper pressing belt DX-027 Glue application system  
without possibility of quality assurance (maximum machine  
speed 300 m/min) K-012 Flipper ejector KX-012 Code reader  
"Stand-Alone" Xtend series Baumerhhs (maximum machine  
speed 700 m/min)

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